



TT-P-664C RED OXIDE PRIMER

DESCRIPTION

Quick drying, corrosion-inhibiting, alkyd primer for pretreated ferrous and non-ferrous metals.

PERFORMANCE CHARACTERISTICS

COLOR:	Red Oxide	GLOSS:	15% max, 60° meter
VOLUME SOLIDS:	39.7% - 43.7%	WEIGHT SOLIDS:	59.5% - 63.5%
VISCOSITY:	50-55 seconds #4 Ford	SALT SPRAY TEST:	200 Hours (Astm B-117)
FILM THICKNESS:	0.9 - 1.1 Mil DFT	VOC:	4.25 lbs./gal - 509 g/l
DRY TIME		COVERAGE:	670 Sq. Ft./gal @ 1 mil DFT
	1.0 Mils DFT, 77°F, 50% RH		
	-To Touch		20 Minutes
	- To Recoat		Minimum 20 Minutes

SHELF LIFE: (50-75°F, ~50% Relative Humidity) 1 Year from DOM, Unopened

APPLICATION INFORMATION

MIXING: Stir paint thoroughly before use. The use of a mechanical mixer is highly recommended.

THINNING: Reduce 10-25% with Xylene.

APPLICATION: This material may be applied by conventional spray methods, airless spray, brush and roller. Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

STORAGE: Product should be stored in accordance with federal, state and local regulations. Recommended storage conditions: Containers should be tightly sealed, kept indoors in dry conditions at ambient temperatures (50-75°F).

NOTE: The above information is supplied as a guideline. The end user should be aware of the cleaning, pretreatment, primer, application and testing requirements for their specific application/ substrate.