



217 Chapman Street, Providence, RI 02905 (401) 781-4847 FAX (401) 781-1075

## TT-L-20A CAMOUFLAGE LACQUER

**DESCRIPTION:** Nitrocellulose camouflage lacquer.

**APPLICATION:** Reduce to spray viscosity.  
Suggested equipment settings:  
Gun atomizing pressure: 45 to 55 lbs.  
Pot fluid pressure: 10 to 15 lbs.  
Temperature: 75° to 80° F

**REDUCTION:** TT-T-266 as required for spray application.

**USE:** To be used on a primed metal surface as a camouflage color finish. Best performance will be obtained when the lacquer is applied over a metal surface properly pretreated and primed with a lacquer resisting primer. The lacquer should not be used over bare metal.

**PRETREATMENT:**

**ALUMINUM SURFACES:** Pretreatment of chromate chemical film per MIL-C-5541 or pretreatment coating MIL-C-8514 or DOD-P-15328, plus a primer coating TT-P-1757 (Rev. A or Comp. G) or MIL-P-7962.

**STEEL SURFACES:** Pretreatment of zinc phosphate per TT-C-490 Type 1 or pretreatment coating MIL-C-8514 or DOD-P-15328, plus a primer coating per TT-P-664 or MIL-P-11414.

**PROPERTIES:** Shelf Life: Two (2) years from date of shipment  
VOC (lbs/gal): 5.0 – 5.5 (approx – depends on color)  
Dry time: 40 minutes maximum (1.5 mil blade)  
Weight lbs. per gallon: Dependent on color)  
% Solids by weight (+/- 2): 35-39 (approx, depending on color)  
Flash Point: -4°F  
Gloss(@60°): Semi Gloss 15 -30 / Flat 8 maximum