



217 Chapman Street, Providence, RI 02905 (401) 781-4847 FAX (401) 781-1075

TT-P-1757B TYPE I, CLASS C ZINC CHROMATE PRIMER

DESCRIPTION

This is a non-photochemically reactive single component chromated alkyd primer used primarily on aluminum aircraft or airborne equipment surfaces. This product may be used without a topcoat but can be top coated with a lacquer or enamel. This product is for spray application.

PHYSICAL CHARACTERISTICS

COLOR: (Y) Yellow or (T) Green

GLOSS: 6% maximum (60°)

VISCOSITY: 15-25 sec. #2 Zahn

VOLUME SOLIDS: 28-32%

WEIGHT PER GALLON: 9.0 - 9.4 lbs

V.O.C. : 4.52 lb/gal, 542 g/l

DRY HARD: 15 minutes

TIME TO RECOAT: within 7 days

RECOMMENDED DRY FILM THICKNESS: 0.6 - 0.9 Mills

PRACTICAL COVERAGE: 600 sq. ft per gallon @ .08 DFT (no application loss)

SHELF LIFE: (50-75°F, ~50% Relative Humidity) 1 Year from DOM, Unopened

APPLICATION

This product may applied by Conventional spray, Airless spray, Air Assisted Airless or HVLP.

THINNING: No thinning is required. If desired, reduce with toluene or xylene up to 10%.

SURFACE PREPARATION: Prior to application the surface to be primed should be clean and free of loose scale, dirt and oily residues. Due to the wide variety of substrates, surface preparations methods, application methods, and environments, the applicator should test the complete system for adhesion and compatibility prior to full scale application.

CLEANUP: Clean equipment immediately after use with xylene or toluene.

STORAGE: Product should be stored in accordance with federal, state and local regulations. Recommended storage conditions: Containers should be tightly sealed, kept indoors in dry conditions at ambient temperatures (50-75°F).

NOTE: The above information is supplied as a guideline to our customers. The user must be aware of the cleaning, pretreatment, primer, application and testing requirements for their specific job.